

Technical Data Sheet

Schulablend (PC/ABS) M/MB 6101 GF5

Polycarbonate + ABS
LyondellBasell Industries
Engineering Plastics

Product Description

5% glass fiber reinforced ABS/PC blend. (Former name: SCHULABLEND® M/MB 5 GF5)

General

Filler / Reinforcement	• Glass Fiber, 5.0% Filler by Weight
Processing Method	• Injection Molding
Resin ID (ISO 1043)	• ABS+PC-GF

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.16 g/cm³	1.16 g/cm³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (260°C/5.0 Kg)	17 cm³/10min	17 cm³/10min	ISO 1133

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	464000 psi	3200 MPa	ISO 527-1/1A/1
Tensile Stress (Break)	9720 psi	67.0 MPa	ISO 527-2/1A/5
Tensile Strain (Break)	4.0 %	4.0 %	ISO 527-2/1A/5

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	5.7 ft·lb/in²	12 kJ/m²	
73°F (23°C)	7.1 ft·lb/in²	15 kJ/m²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	17 ft·lb/in²	35 kJ/m²	
73°F (23°C)	21 ft·lb/in²	45 kJ/m²	

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 Psi (0.45 Mpa), Unannealed	266 °F	130 °C	ISO 75-2/Bf
264 Psi (1.8 Mpa), Unannealed	239 °F	115 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	262 °F	128 °C	ISO 306/B50
--	284 °F	140 °C	ISO 306/A50

Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1

Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 In (2.00 Mm)	1.6 in/min	40 mm/min	ISO 3795
0.0787 In (2.00 Mm)	1.6 in/min	40 mm/min	FMVSS 302
Flammability Classification			IEC 60695-11-10, -20
0.06 In (1.5 Mm)	HB	HB	
0.12 In (3.0 Mm)	HB	HB	

Additional Information

The tradename "Schulablend" may be abbreviated "SBL" in documents or on labels.

- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	212 °F	100 °C
Drying Time	4.0 hr	4.0 hr
Suggested Max Moisture	0.02 %	0.02 %
Processing (Melt) Temp	500 to 536 °F	260 to 280 °C
Mold Temperature	158 to 212 °F	70 to 100 °C

Notes

These are typical property values not to be construed as specification limits.